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“A STUDY ON CAR BRAKE ROTOR THERMAL ANALYSIS”

Md Irshad¹, Gurjeet Singh²

¹ M. Tech Scholar Department of Mechanical Engineering , IES College of Technology, Bhopal MP, India

² Associate Proessor, Department of Mechanical Engineering , IES College of Technology, Bhopal MP, India

ABSTRACT

The purpose of this research is to analyze a slotted disc brake, which is commonly used in Motorsport and Luxury Automobiles. Even though, Braking systems in an Automobile has come a long way in the past decades. Basic concept of the braking system has been the same ever since it has been invented. The main purpose of this study is to analysis the thermal behavior of the dry contact of the brake disc during the braking phase. It points out some outstanding issues in modeling and analysis of disc brake squeal and proposes new conceptual design of the disk braking system. It is found that the complex Contact analysis is still the approach favored by the automotive industry. Analysis of brake rotor includes Structural analysis and Steady state Thermal analysis for each design..This paper reviews work of previous investigators on Structure and transient analysis on the vented disk rotor and rotor designs to evaluate and compare their performance.

Key Words: Structure Analysis, Disc, FEM, Braking System, Automotive Industry

I. INTRODUCTION

The disc brake is of two type solid full and ventilated. The disc brake is a device for slowing or stopping the rotation of a wheel. A brake disc (or rotor) usually made of cast iron or ceramic composites (including carbon, Kevlar and silica), is connected to the wheel and/or the axle. To stop the wheel, friction material in the form of brake pads (mounted on a device called a brake caliper) is forced mechanically, hydraulically, pneumatically or electromagnetically against both sides of the disc. These brakes offer better stopping performance than comparable drum brakes, including resistance to "brake fade" caused by the overheating of brake components, and are able to recover quickly from immersion (wet brakes are less effective). Discs have now become the more common form in most passenger vehicles, although many (particularly light weight vehicles) use drum brakes on the rear wheels to keep costs and weight down as well as to simplify the provisions for a parking brake. As the front brakes perform most of the braking effort, this can be a reasonable compromise.



Figure.1 Car Rotor disc

Friction brakes act by generating frictional forces as two or more surfaces rub against another. The stopping power or capacity of a friction brake depends on the area in contact and coefficient of friction of the working surfaces as well as on the actuation pressure applied. Wear occurs on the working surfaces, and the durability of a given brake (or service life between maintenance) depends on the type of friction material used for the replaceable surfaces of the brake. If brake disc are in solid body the Heat transfer rate is low. Time taken for cooling the disc is low. If brake disc are in solid body, the area of contact between Disc and Pads are more, so efficiency of brake is high. We introduced variation in vanes pattern on the disc in ventilated disc brake. The Heat transfer rate is increase. Time taken for cooling the disc is high. It has been seen that the generation of huge amount of temperature on disc surface during braking needed to be dissipated as efficiently and soon as possible.

It's observed that many factors are responsible which restricts heat dissipation, ultimately leading to brake failure due to situation like brake fade and judder. Factors such as Vehicle speed, type of braking (Emergency braking or repetitive braking), rotor geometry and dimension, disc or pad materials (Cast iron, Aluminium metal matrix composite, ceramics etc), contact pressure distribution etc are some certain factors which can be varied to achieve a satisfactory heat dispersion.

II. LITERATURE REVIEW

A K Shrivastava et al [2021] The vehicle plate brake rotor is a pivoting gadget. Slowing down is a cycle which changes over the dynamic energy of the vehicle into mechanical energy which must be scattered as warmth. This paper presents the examination of the temperature and warmth motion at the plate interfaces utilizing an itemized 3-dimensional limited component model of a genuine vehicle brake rotor. Rotor disc are made utilizing CATIAV5R20 and recreated utilizing ANSYS R 20 which depends on the (FEM) analysis Here take cast iron material and seen that the maximum temperature and heat fluxes values for all three geometries like Solid rotor drilled rotor and drilled & slotted rotor Here clearly observe that drilled & slotted rotor geometry has very high value of heat flux compare to other rotor geometries. Thermal Analysis on car brake rotor is done by using and simulate the different parameters of various materials. The main findings point to experimented the potential investigation of car brake rotor to give best working performance. Two sorts of brake social occasions are being utilized, drum brakes and circle brakes. Drum brakes produce slowing down force on the internal surface of brake drum, the force associated is radially outward to contact the drum. The wheel-wheel studs are associated with the drum, as such when the drum stops the wheel similarly stops. It is important to acquire rough answers for issue instead of accurate shut discover arrangement. It is unimaginable to expect to get investigative numerical answers for some building issues.[1]

A. Naga Phaneendra And S. Junaid Razi, Wasee Ul Kareem L, G. Md. Adnan & S. Md. Abdul Ahad [2018] The work deals with the analysis of heat generation and dissipation in a solid disc brake of a motorcycle during continuous braking by using computer -aided engineering software with two disc profile and three different materials of the rotor disc. The objective of this work is to investigate and analyze the temperature distribution and heat dissipation (steady- state thermal analysis) of the rotor disc during braking operation. The work uses the finite element analysis technique to predict the temperature distribution on the disc rotor and to identify the critical temperature of the brake rotor disc. All three modes of heat transfer (conduction, convection, radiation) have been analyzed. The three different materials studied are Grey Cast Iron, Aluminum Alloy 6262 T-9 and Carbon-Ceramics with two different profiles of disc rotor. The results obtained from the analysis shows that different material on similar load conditions during continuous braking shows different temperature distribution. Thus, a comparison is made between the three materials used to know the best material for making disc brake rotor based on the rate of heat dissipation and critical temperature. Hence, it is found that Aluminum Alloy is the most appropriate material among all three material selected for solid disc rotor.[2]

Pravin Mohan and Patel Sudheendra S [2017] The following work studies a conceptual design of a disc brake system. Disc brakes offer higher performance braking, simpler design, lighter weight, and better resistance to water interference than drum brakes. The aim of this conceptual design was to increase the strength of the caliper, without increasing the weight of the caliper by a large amount and reducing the thermal deformation at high operating temperatures. Since titanium is difficult to machine the mono block design of conventional machined caliper was not used in this work but an attempt was made to build a brake caliper with different parts and assembled together to make

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a single unit. Also titanium parts used were machined from plates with no complicated shapes to save on machining costs in future. Since titanium has higher mass density care was taken while designing the new brake system to keep the weight increase to minimum. The existing brake caliper was analyzed for given load conditions with new material suggested. The results were studied for displacements and stresses along with thermal effects. The new modular caliper was analyzed for pressure and tangential load and the results were studied for displacements/deformation and stresses with temperature effects. [3]

S. Arvin Rao, MuhamadAnuwarJusoh, Abd Rahim Abu Bakar* [2017] Brakes squeal has remained to be one of the major Noise, Vibration and Harshness (NSH) challenges in brake system design and development. It has been a concern for automotive industry for decade. Brake researchers have proposed many brake squeal reduction and prevention methods in order to overcome and reduce the squeal that emanates from the brake disc systems. In this paper, the effectiveness of constrained layer dampers (CLD) in reducing disc brake squeal noise was investigated. CLD isolates the brake squeal noise through shear deformations of the viscoelastic materials. Two sets of brake tests were conducted using the brake test dynamometer with the application of CLD. Two different types of CLD were used which are three-layer constrained layer damper and four-layer constrained layer damper. Squeal tests were carried out using brake noise test rig based on the global standard procedure SAE J2521. From the test, four-layer CLD configuration works more efficient than three-layer CLD configuration. CLD made up of nitrile butadiene rubber, silicone rubber and mild steel proved to be the most effective noise insulator at hydraulic pressure range of 5 bar to 30 bar and temperature range of 50°C to 200°C with a maximum noise reduction of 11.3 dBA. Thus, CLD technique was proven to be an effective method in reducing brake squeal noise.[4]

Yugesh Anil Kharche and Prof. Dheeraj Verma [2014] The disc brake is a device for decelerating or stopping the rotation of a wheel. Braking is a process which converts the kinetic energy of the vehicle into mechanical energy which must be dissipated in the form of heat. This paper presents the analysis of the contact pressure distributions at the disc interfaces using a detailed 3-dimensional finite element model of a real car disc brake. Finite element (FE) models of the brake-disc are created using Pro-E and simulated using ANSYS which is based on the finite element method (FEM). It is also investigates different levels in modelling a disc brake system and simulating contact pressure distributions at varying load. It covers Finite Element Method approaches in the automotive industry the Contact analysis and thermal analysis. The effect of the angular velocity and the contact pressure distribution on temperature rise of disc brake was investigated. Wear in friction material means that reduction of its life span. The more the wear, the sooner the frictional material needs to be replaced. Different Brake pad material is tested as compared with the existing one. Finally comparison between analytical results and result obtained from Ansys carried out, and all the values obtained from the analysis are less than their allowable values. Hence on the basis of thermal and contact stress analysis best suitable material is suggested.[5]

K. M. Muniswamy et al. [2013] Heat transfer enhancement on ventilated brake disk with blade inclination angle variation. The objective of the current study is to investigate the potential heat transfer enhancements in ventilated brake disk by varying the geometrical parameters of the blades inside the flow passage. The thickness remains constant and only the length can be changed to fit the inner and outer radius. The computational model constructed in GAMBIT. The models are solved using ANSYS-FLUENT proprietary software package. The results show a tremendous increase in the heat transfer rate with blade inclination angle configurations as compared to conventional straight blade. The Nusselt number is found to be in a power-law relationship with the Reynolds number. Distinct relationship between laminar and turbulent condition is predicted. [6]

K. Sowjanya&S.Suresh [2013] Presented paper on Structural analysis of disk brake rotor. Disc brake is usually made of Cast iron, so it is being selected for investigating the effect of strength variations on the predicted stress distributions. Aluminum Metal Matrix Composite materials are selected and analyzed. The domain is considered as axis-symmetric, inertia and body force effects are negligible during the analysis. The model of Disc brake is developed by using Solid modeling software Pro/E (Cero-Parametric 1.0).Further Static Analysis is done by using ANSYS Workbench. Thermal solution to the structural analysis and the maximum Von Misses stress was observed to be 50.334 M Pa for CI, 211.98 M Pa for AIMMC1, and 566.7 M Pa for AIMMC2, the Brake disc design is safe based on the Strength and Rigidity Criteria[7]

Zhang Jiang& Xia Changgao [2012] Research of the transient temperature field and friction properties on disc brakes. The 3D transient and cyclic symmetry finite element model of the temperature field of the ventilation caliper disc brake in a long downhill braking condition was established in this paper. The finite element modeling for three-dimensional transient cyclic symmetry during the long downhill braking is established. The variation of the friction factor combined with the temperature characteristics of the friction factor during the braking are analyzed. Analysis is done by using finite element software ANSYS. During the braking, the temperature of the brake rises increasingly and reaches the top temperature of 316.04°C at the end of braking process; the high temperature section concentrates in the far area of the friction surface. The maximum rate of recession is 8.16%, friction coefficient is always stable within a reasonable range, and the obvious thermal recession is not happened.[8]

Piotr Grzes & Adam Adamowicz [2011] Presented paper on analysis of disc brake temperature distribution during single braking under non-axisymmetric load . First step of the analysis based on the previously developed model where the intensity of heat flux was assumed to be uniformly distributed on the friction surface of disc during braking process, and the heat is transferred exclusively in axial direction, whereas during the second, the three dimensional rotor is subjected to the non-ax symmetric thermal load to simulate realistic thermal behaviour of the brake action. Operation conditions, thermo-physical properties of materials and dimensions of the brake system were adopted from the real representation of the braking process of the passenger vehicle. Arbitrarily selected four values of the velocities at the moment of brake engagement were applied to the models so as to investigate their influence on the obtained solutions of the temperature evolutions on the contact surface of the disc volume referring to two separated finite element analysis. [9]

III. CONCLUSION

Disc brake design plays as an important role in heat transfer as other variable like plate & vane thickness, fin material and flow pattern. There is a scope of improvement in heat transfer in ventilated disc brake if vane is angled and of alternate length other than straight radial vane. Contact time between air flow and vanes (time between air inlet and outlet flow through vanes) is also important factor in heat transfer from Disc rotor. There is also scope of research in improvement of heat transfer of rotor by increasing the contact time between vanes and air flow by design modification of vanes in such a way that fulfills the requirement.

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